## CLAIM AMENDMENTS

- 1. (currently amended) An electric motor, for powering downhole tools, the motor comprising:
  - a stator; [[and]]
  - a rotor connectable to a rotatable device; [[,]]
  - a permanent magnet; [[and]]
- a series of coiled windings or laminations having a connection to a DC supply, the permanent magnet and the laminations being arranged annularly with respect to each other , characterized in that the laminations and coil windings are potted in ; and
- a potting material impervious to wellbore fluids, the laminations and coil wndings being potted in the material.
- 2. (original) An electric motor according to claim 1, wherein the potting material is introduced under a vacuum.
- 3. (currently amended) An electric motor according to any previous claim 1 wherein there is included, further comprising a motor housing which confines the potting material.
- 4. (currently amended) An electric motor according to any previous claim 1 wherein the , further comprising

wiring is provided that exits from the potted material through a metal clad tube, onto which an O ring seal can be used.

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Atty's 23639

- 5. (original) An electric motor assembly comprising two or more electric motors according to claim 1 secured in series.
- 6. (original) An electric motor assembly according to claim 5, wherein the two or more electric motors are secured together before the potting material is introduced.